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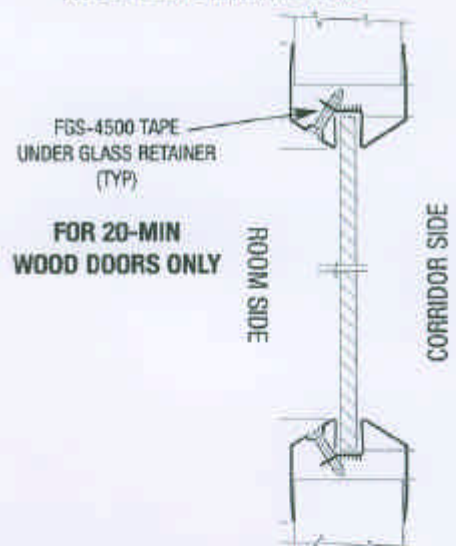
Installation Instructions for model VLF-EZ And Slimline for UL 10C Positive Pressure.

1. Read and follow the installation requirements of the door manufacturers.
2. Cut the hole in the door to correspond to the order size of the vision frame.
3. Prepare the cut out if required per the door manufacturers installation instructions.
4. Insert the corridor side frame in the cut out.
5. Install Pemko FGS4500 Intumescent tape on the underside of the glass retainer for 20-minute combustible core wood doors. Not required for 45, 60, 90-minute doors or doors complying with UL10B.
6. Laying glass on corridor side of frame and install room side frame by inserting SMS into countersunk holes and screwing into pre-punched holes in the corridor side of frame.
7. After all screws are attached, align the frame to the bottom of the cut out and tighten the screws.

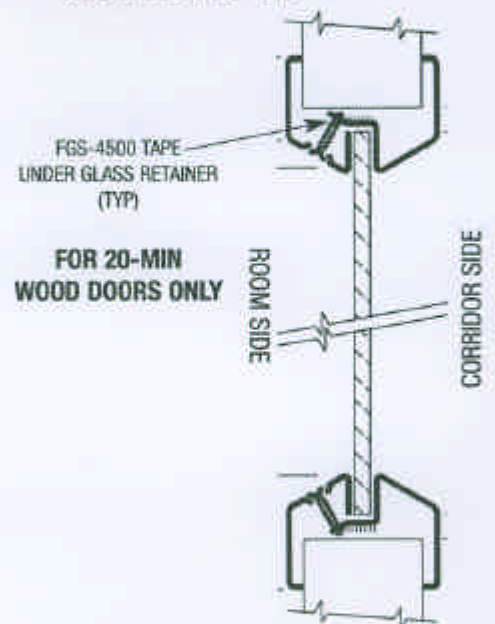
Installation Instructions for model VLF and VLF type Vision Frames for UL 10C Positive Pressure.

1. Read and follow the installation requirements of the door manufacturers.
2. Cut the hole in the door to correspond to the order size of the vision frame.
3. Prepare the cut out if required per the door manufacturers installation instructions.
4. Align the frame to the bottom of the cut out. Using the Vision Frame mounting holes as a template, drill holes in the door for the through bolts.
5. Insert the corridor side of the frame in cut out.
6. Install Pemko FGS4500 Intumescent tape in cut out around perimeter of glass. Not required for 45, 60, 90-minute doors or doors complying with UL10B.
7. Lay glass on corridor side of frame and install room side frame by inserting female part of through bolt through the corridor side and fasten with machine screw, being careful not to over tighten.

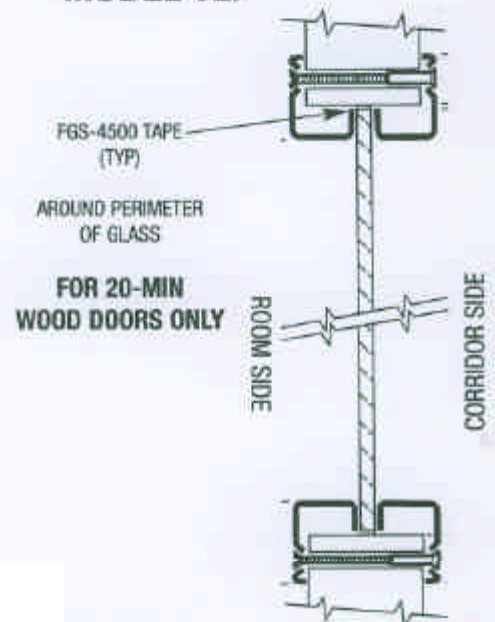
MODEL SLIMLINE®



MODEL VLF-EZ



MODEL VLF



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